

## Environmental Protection Agency

§ 471.81

(n) *Degreasing spent solvents—subpart G—PSNS.* There shall be no discharge of process wastewater pollutants.

[50 FR 34270, Aug. 23, 1985; 51 FR 2888, Jan. 22, 1986]

**§ 471.76 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]**

### Subpart H—Zinc Forming Subcategory

**§ 471.80 Applicability; description of the zinc forming subcategory.**

This subpart applies to discharges of pollutants to waters of the United States, and introductions of pollutants into publicly owned treatment works from the process operations of the zinc forming subcategory.

**§ 471.81 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).**

Except as provided in 40 CFR 125.30 through 125.32, any existing point source subject to this subpart must achieve the following effluent limitations for the process operations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT):

(a) *Rolling spent neat oils—subpart H—BPT.* There shall be no discharge of process wastewater pollutants.

(b) *Rolling spent emulsions.*

#### SUBPART H—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc rolled with emulsions	
Chromium .....	0.0006	0.0003
Copper .....	0.003	0.002
Cyanide .....	0.0004	0.0002
Zinc .....	0.002	0.0009
Oil and grease .....	0.028	0.017
TSS .....	0.057	0.027
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(c) *Rolling contact cooling water.*

#### SUBPART H—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc rolled with contact cooling water	
Chromium .....	0.236	0.0097
Copper .....	1.02	0.536
Cyanide .....	0.156	0.065
Zinc .....	0.783	0.327
Oil and grease .....	10.7	6.43
TSS .....	22.0	10.5
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(d) *Drawing spent emulsions.*

#### SUBPART H—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc drawn with emulsions	
Chromium .....	0.003	0.001
Copper .....	0.011	0.006
Cyanide .....	0.002	0.0007
Zinc .....	0.009	0.004
Oil and grease .....	0.116	0.070
TSS .....	0.238	0.113
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(e) *Direct chill casting contact cooling water.*

#### SUBPART H—BPT

Pollutant or pollutant property	Maximum for any 1 day	Maximum for monthly average
	mg/off-kg (pounds per million off-pounds) of zinc cast by the direct chill method	
Chromium .....	0.222	0.091
Copper .....	0.960	0.505
Cyanide .....	0.147	0.061
Zinc .....	0.738	0.308
Oil and grease .....	10.1	6.06
TSS .....	20.7	9.85
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range of 7.5 to 10.0 at all times.

(f) *Stationary casting contact cooling water—subpart H—BPT.* There shall be no discharge of process wastewater pollutants.

(g) *Heat treatment contact cooling water.*